

HS 8515.31.00 detail

HS code	8515.31.00
Description	Electric (including electrically heated gas), laser or other light or photon beam, ultrasonic, electron beam, magnetic pulse or plasma arc soldering, brazing or welding machines and apparatus, whether or not capable of cutting; electric machines and apparatus for hot spraying of metals or cermets / - Machines and apparatus for arc (including plasma arc) welding of metals: / - - Fully or partly automatic
Unit	chiếc
Generated	30/10/2026 12:31:53
Data version	2026.04.05 - BIEU THUE XNK 2026.04.05.xlsx
Verification status	Tariff data checked against the source file; advice/mappings are indicative; FTA eligibility not verified.
Link	https://mail.vietnamtariff.com/hs-code/85153100/

Taxes applicable in 2026

Tariff scheme	Source value	Rate	Legal basis	effective	Source
Ordinary import duty	5	5%	15/2023/QĐ-TTg	2023-07-15	BT2026!K15279
Preferential (MFN)	0	0%	26/2023/NĐ-CP	2023-07-15	BT2026!N15279
VAT	8/10	8 / 10 (several rates)	181/2025/NĐ-CP	2025-07-01	BT2026!Q15279
Excise tax		No data			
Environmental tax		No data			
Export duty		No data			
CPTPP export rate		No data			
EVFTA export rate		No data			
UKVFTA export rate		No data			

Special preferential (FTA) rates - 2026

FTA	Source value	Rate	Data basis	Period	Proof of origin	Legal basis	Status
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AANZFTA	0	0%	Consolidated BT2026	2022 - 2027 (một mức cho cả giai đoạn)	AANZ	121/2022/NĐ- CP	Ad valorem
ACFTA	0 (-CN)	0% (except CN)	Consolidated BT2026	2022 - 2027 (một mức cho cả giai đoạn)	E	118/2022/NĐ- CP	Ad valorem
AHKFTA	0	0%	Consolidated BT2026	2026	AHK	123/2022/NĐ- CP	Ad valorem
AIFTA	0	0%	Consolidated BT2026	01/01/2026 - 31/12/2026	AI	122/2022/NĐ- CP	Ad valorem
AJCEP	0	0%	Consolidated BT2026	01/4/2026 - 31/3/2027	AJ	120/2022/NĐ- CP	Ad valorem
AKFTA	0	0%	Consolidated BT2026	2022 - 2027 (một mức cho cả giai đoạn)	AK	119/2022/NĐ- CP	Ad valorem
ATIGA	0	0%	Consolidated BT2026	2026	D	126/2022/NĐ- CP	Ad valorem
CPTPP	0	0%	Consolidated BT2026	(VI)	CPTPP	115/2022/NĐ- CP	Ad valorem
EVFTA	0	0%	Consolidated BT2026	2026	EUR.1	116/2022/NĐ- CP	Ad valorem
RCEP (Annex A)	0	0%	Consolidated BT2026	2026	RCEP Form / Declaration of origin	129/2022/NĐ- CP	Ad valorem
RCEP (Annex B)	0	0%	Consolidated BT2026	2026	RCEP Form / Declaration of origin	129/2022/NĐ- CP	Ad valorem
RCEP (Annex C)	0	0%	Consolidated BT2026	2026	RCEP Form / Declaration of origin	129/2022/NĐ- CP	Ad valorem
RCEP (Annex D)	0	0%	Consolidated BT2026	2026	RCEP Form / Declaration of origin	129/2022/NĐ- CP	Ad valorem
RCEP (Annex E)	0	0%	Consolidated BT2026	2026	RCEP Form / Declaration of origin	129/2022/NĐ- CP	Ad valorem
RCEP (Annex F)	0	0%	Consolidated BT2026	2026	RCEP Form / Declaration of origin	129/2022/NĐ- CP	Ad valorem
UKVFTA	0	0%	Consolidated BT2026	2026	EUR.1	117/2022/NĐ- CP	Ad valorem

VCFTA	0	0%	Consolidated BT2026	2026	VC	112/2022/NĐ-CP	Ad valorem
VJEPA	0	0%	Consolidated BT2026	01/4/2026 - 31/3/2027	JV · Form VJ	124/2022/NĐ-CP	Ad valorem
VKFTA	0	0%	Consolidated BT2026	2026	VK	125/2022/NĐ-CP	Ad valorem
VN-EAEU	0	0%	Consolidated BT2026	2026	EAV	113/2022/NĐ-CP	Ad valorem
VN-LAO	0	0%	Consolidated BT2026		S	206/2025/NĐ-CP	Ad valorem
VIFTA	0	0%	Consolidated BT2026	2026	Form VI (verify)	131/2024/NĐ-CP	Ad valorem
VN-CAM		No data	No data		S	56/2026/NĐ-CP	No data
VNCU		No data	No data		VNCB · Form VC (Cuba)	114/2022/NĐ-CP	No data

Rate history / phase-down by year

FTA	Period	Year	Source value	Source
ACFTA	2022 - 2027 (một mức cho cả giai đoạn)		0	AC!E14586
ATIGA	2022	2022	0	AT!E14527
ATIGA	2023	2023	0	AT!F14527
ATIGA	2024	2024	0	AT!G14527
ATIGA	2025	2025	0	AT!H14527
ATIGA	2026	2026	0	AT!I14527
ATIGA	2027	2027	0	AT!J14527
AJCEP	30/12/2022 - 31/3/2023	2022	0	AJ!E14581
AJCEP	01/4/2023 - 31/3/2024	2023	0	AJ!F14581
AJCEP	01/4/2024 - 31/3/2025	2024	0	AJ!G14581
AJCEP	01/4/2025 - 31/3/2026	2025	0	AJ!H14581

FTA	Period	Year	Source value	Source
AJCEP	01/4/2026 - 31/3/2027	2026	0	AJ!I14581
AJCEP	01/4/2027 - 31/3/2028	2027	0	AJ!J14581
VJEPA	30/12/2022 - 31/3/2023	2022	0	VJ!E14582
VJEPA	01/4/2023 - 31/3/2024	2023	0	VJ!F14582
VJEPA	01/4/2024 - 31/3/2025	2024	0	VJ!G14582
VJEPA	01/4/2025 - 31/3/2026	2025	0	VJ!H14582
VJEPA	01/4/2026 - 31/3/2027	2026	0	VJ!I14582
VJEPA	01/4/2027 - 31/3/2028	2027	0	VJ!J14582
AKFTA	2022 - 2027 (một mức cho cả giai đoạn)		0	AK!F14585
AANZFTA	2022 - 2027 (một mức cho cả giai đoạn)		0	AANZ!H14533
AIFTA	30/12/2022	2022	0	AI!F14541
AIFTA	31/12/2022 - 30/12/2023	2023	0	AI!G14541
AIFTA	31/12/2023 - 30/12/2024	2024	0	AI!H14541
AIFTA	31/12/2024 - 31/12/2025	2025	0	AI!I14541
AIFTA	01/01/2026 - 31/12/2026	2026	0	AI!J14541
AIFTA	01/01/2027 - 31/12/2027	2027	0	AI!K14541
VKFTA	2022	2022	0	VK!E14572
VKFTA	2023	2023	0	VK!F14572
VKFTA	2024	2024	0	VK!G14572
VKFTA	2025	2025	0	VK!H14572
VKFTA	2026	2026	0	VK!I14572
VKFTA	2027	2027	0	VK!J14572
VCFTA	2022	2022	0	VC!D14627
VCFTA	2023	2023	0	VC!E14627
VCFTA	2024	2024	0	VC!F14627
VCFTA	2025	2025	0	VC!G14627

FTA	Period	Year	Source value	Source
VCFTA	2026	2026	0	VC!H14627
VCFTA	2027	2027	0	VC!I14627
VN-EAEU	2022	2022	0	EAV!D14604
VN-EAEU	2023	2023	0	EAV!E14604
VN-EAEU	2024	2024	0	EAV!F14604
VN-EAEU	2025	2025	0	EAV!G14604
VN-EAEU	2026	2026	0	EAV!H14604
VN-EAEU	2027	2027	0	EAV!I14604
AHKFTA	2022	2022	0	AKH!D14604
AHKFTA	2023	2023	0	AKH!E14604
AHKFTA	2024	2024	0	AKH!F14604
AHKFTA	2025	2025	0	AKH!G14604
AHKFTA	2026	2026	0	AKH!H14604
AHKFTA	2027	2027	0	AKH!I14604
EVFTA	2022	2022	0	EV-NK!D14619
EVFTA	2023	2023	0	EV-NK!E14619
EVFTA	2024	2024	0	EV-NK!F14619
EVFTA	2025	2025	0	EV-NK!G14619
EVFTA	2026	2026	0	EV-NK!H14619
EVFTA	2027	2027	0	EV-NK!I14619
UKVFTA	2022	2022	0	UKV!D14618
UKVFTA	2023	2023	0	UKV!E14618
UKVFTA	2024	2024	0	UKV!F14618
UKVFTA	2025	2025	0	UKV!G14618
UKVFTA	2026	2026	0	UKV!H14618
UKVFTA	2027	2027	0	UKV!I14618

FTA	Period	Year	Source value	Source
CPTPP	(I)	2021 (DERIVED)	0	CPTPP!D14611
CPTPP	(II)	2022 (DERIVED)	0	CPTPP!E14611
CPTPP	(III)	2023 (DERIVED)	0	CPTPP!F14611
CPTPP	(IV)	2024 (DERIVED)	0	CPTPP!G14611
CPTPP	(V)	2025 (DERIVED)	0	CPTPP!H14611
CPTPP	(VI)	2026 (DERIVED)	0	CPTPP!I14611
CPTPP	(VII)	2027 (DERIVED)	0	CPTPP!J14611
RCEP A	2022	2022	0	RCEPT-A!D14606
RCEP A	2023	2023	0	RCEPT-A!E14606
RCEP A	2024	2024	0	RCEPT-A!F14606
RCEP A	2025	2025	0	RCEPT-A!G14606
RCEP A	2026	2026	0	RCEPT-A!H14606
RCEP A	2027	2027	0	RCEPT-A!I14606
RCEP B	2022	2022	0	B!D14606
RCEP B	2023	2023	0	B!E14606
RCEP B	2024	2024	0	B!F14606
RCEP B	2025	2025	0	B!G14606
RCEP B	2026	2026	0	B!H14606
RCEP B	2027	2027	0	B!I14606
RCEP C	2022	2022	0	C!D14606
RCEP C	2023	2023	0	C!E14606
RCEP C	2024	2024	0	C!F14606
RCEP C	2025	2025	0	C!G14606
RCEP C	2026	2026	0	C!H14606
RCEP C	2027	2027	0	C!I14606
RCEP D	2022	2022	0	D!D14605

FTA	Period	Year	Source value	Source
RCEP D	2023	2023	0	D!E14605
RCEP D	2024	2024	0	D!F14605
RCEP D	2025	2025	0	D!G14605
RCEP D	2026	2026	0	D!H14605
RCEP D	2027	2027	0	D!I14605
RCEP E	2022	2022	0	E!D14609
RCEP E	2023	2023	0	E!E14609
RCEP E	2024	2024	0	E!F14609
RCEP E	2025	2025	0	E!G14609
RCEP E	2026	2026	0	E!H14609
RCEP E	2027	2027	0	E!I14609
RCEP F	2022	2022	0	F!D14606
RCEP F	2023	2023	0	F!E14606
RCEP F	2024	2024	0	F!F14606
RCEP F	2025	2025	0	F!G14606
RCEP F	2026	2026	0	F!H14606
RCEP F	2027	2027	0	F!I14606
VIFTA	2024	2024	0	VI!F13593
VIFTA	2025	2025	0	VI!G13593
VIFTA	2026	2026	0	VI!H13593
VIFTA	2027	2027	0	VI!I13593

Advisory & warnings

Risk code	Level	Risk name	Description	Related data	Legal reference	Recommended action	Verification status
OR-001	YELLOW	Country of origin not provided	FTA eligibility cannot be assessed without the country of origin.			Enter the country of origin to compare preferential schedules.	Not verified – check required

Risk code	Level	Risk name	Description	Related data	Legal reference	Recommended action	Verification status
TAX-001	YELLOW	Several VAT rates	The VAT column shows "8/10".		181/2025/NĐ-CP	Determine the VAT rate by the nature of goods and reduction rules (174/2025/NĐ-CP, Annex I/II).	Not verified – check required
TR-004	GRAY	Not Assessed – Additional Regulatory Verification Required	The source file records no trade remedy for 8515.31.00. This does NOT mean there is no risk.			Check the MOIT Trade Remedies Authority database.	Not verified – check required
DQ-001	GREEN	MFN rate present in the source	The MFN rate 0% for 8515.31.00 was checked against BT2026 (cell BT2026!N15279), basis 26/2023/NĐ-CP.		26/2023/NĐ-CP	Verification scope: matched against source file version 2026.04.05; not a substitute for the legal text.	Checked against the source tariff file

This report is for reference, generated from the source tariff data and advisory rules. It is not a customs decision and does not confirm HS classification, FTA eligibility or legal validity. Users must verify against current legislation.