

## HS 8460 detail

|                            |                                                                                                                                                                                                                                                                        |
|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>HS code</b>             | 8460                                                                                                                                                                                                                                                                   |
| <b>Description</b>         | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 |
| <b>Unit</b>                |                                                                                                                                                                                                                                                                        |
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| <b>Data version</b>        | 2026.04.05 - BIEU THUE XNK 2026.04.05.xlsx                                                                                                                                                                                                                             |
| <b>Verification status</b> | Tariff data checked against the source file; advice/mappings are indicative; FTA eligibility not verified.                                                                                                                                                             |
| <b>Link</b>                | <a href="https://mail.vietnamtariff.com/hs-code/8460/">https://mail.vietnamtariff.com/hs-code/8460/</a>                                                                                                                                                                |

### 14 tariff lines under 8460

| HS code    | Description                                                                                                                                                                                                                                                                                                                                                           | Unit     | Ordinary import duty | MFN | VAT                    |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------|-----|------------------------|
| 8460.12.00 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Flat-surface grinding machines: / - - Numerically controlled                               | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.19.00 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Flat-surface grinding machines: / - - Other                                                | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.22.00 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Other grinding machines: / - - Centreless grinding machines, numerically controlled        | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.23.00 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Other grinding machines: / - - Other cylindrical grinding machines, numerically controlled | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.24.00 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Other grinding machines: / - - Other, numerically controlled                               | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |

| HS code    | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Unit     | Ordinary import duty | MFN | VAT                    |
|------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------|-----|------------------------|
| 8460.29.10 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Other grinding machines: / - - Other: / - - - Electrically operated                                                                                                                                                                                                                 | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.29.20 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Other grinding machines: / - - Other: / - - - Not electrically operated                                                                                                                                                                                                             | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.31.10 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Sharpening (tool or cutter grinding) machines: / - - Numerically controlled: / - - - Machine-tools, numerically controlled, for sharpening carbide drilling bits with a shank diameter not exceeding 3.175 mm, provided with fixed collets and having a power not exceeding 0.74 kW | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.31.90 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Sharpening (tool or cutter grinding) machines: / - - Numerically controlled: / - - - Other                                                                                                                                                                                          | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.39.10 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Sharpening (tool or cutter grinding) machines: / - - Other: / - - - Electrically operated                                                                                                                                                                                           | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.39.20 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Sharpening (tool or cutter grinding) machines: / - - Other: / - - - Not electrically operated                                                                                                                                                                                       | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.40.00 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Honing or lapping machines                                                                                                                                                                                                                                                          | chiếc/bộ | 5%                   | 0%  | 8 / 10 (several rates) |
| 8460.90.10 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Other: / - - Electrically operated                                                                                                                                                                                                                                                  | chiếc/bộ | 3%                   | 2%  | 8 / 10 (several rates) |
| 8460.90.20 | Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61 / - Other: / - - Not electrically operated                                                                                                                                                                                                                                              | chiếc/bộ | 3%                   | 2%  | 8 / 10 (several rates) |

This report is for reference, generated from the source tariff data and advisory rules. It is not a customs decision and does not confirm HS classification, FTA eligibility or legal validity. Users must verify against current legislation.